

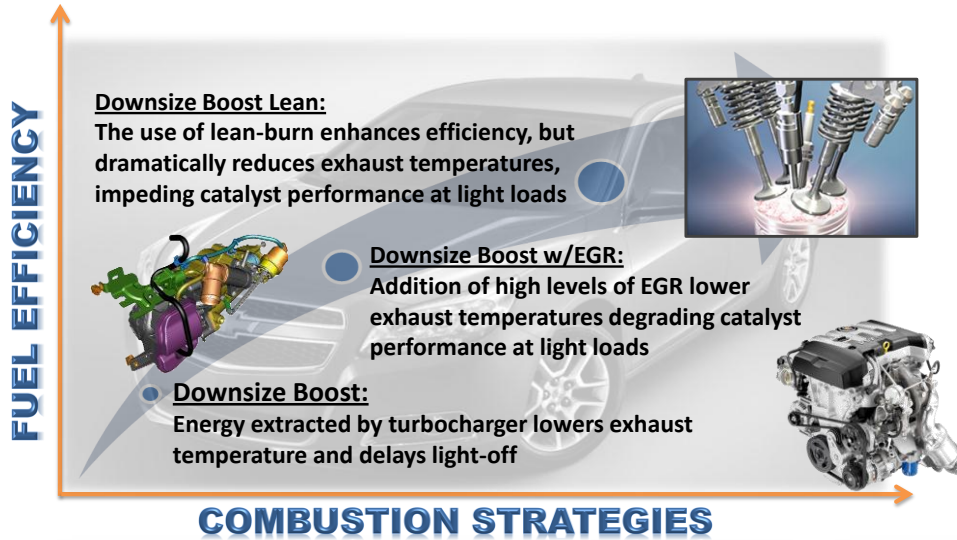
EXPECTED IMPACTS OF ADVANCED COMBUSTION REGIMES AND ALTERNATE FUELS ON EMISSIONS CONTROLS

Chang Kim, General Motors Global R&D

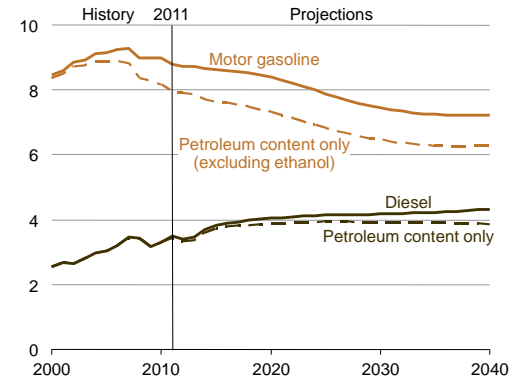
Acknowledgement: Se Oh, Wei Li, Paul Najt



ADVANCED COMBUSTION AND FUELS USED IN US



eia U.S. motor gasoline and diesel fuel consumption, 2000-2040 (MB/day)



gasoline



diesel



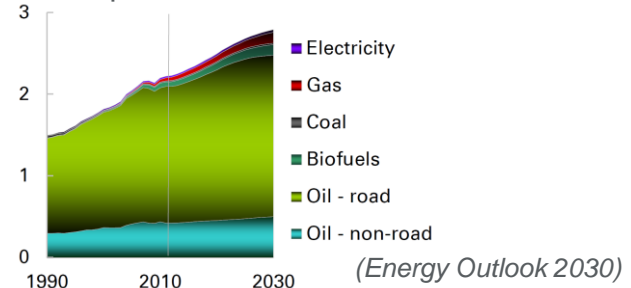
E85



Bi-fuel (CNG)



Outlook on Global Energy Demand for Transportation



OXIDATION OF VARIOUS HC SPECIES OVER TWC

Reactor SV: 100,000 h⁻¹

Feed:

1% CO

0.3% H₂

500ppm NO

1% O₂

10% CO₂

10% H₂O

1500ppm CH₄

750 ppm C₂H₅OH

500 ppm C₃H₆

500 ppm C₃H₈

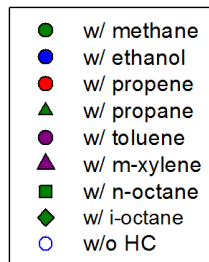
220 ppm C₇H₈

190 ppm m-C₈H₁₀

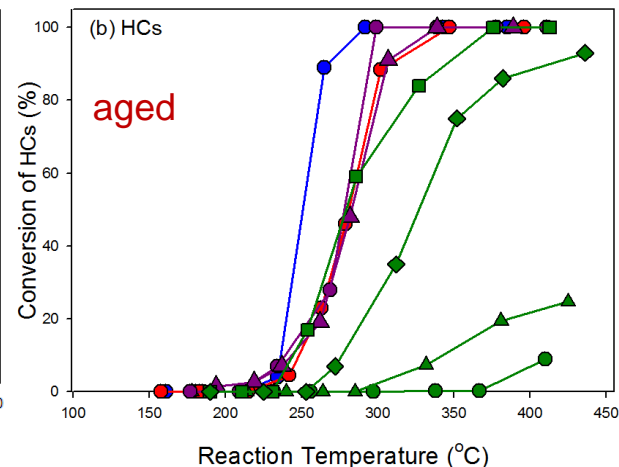
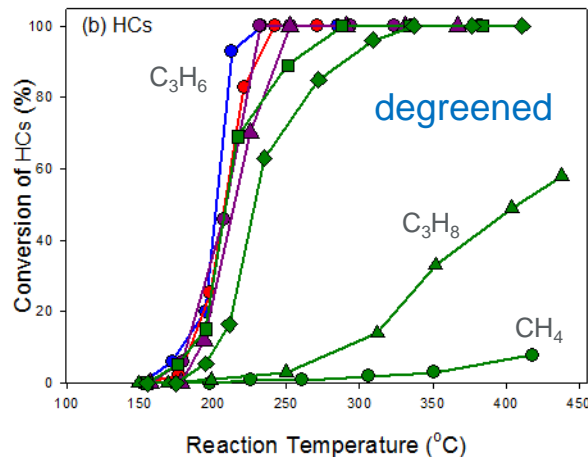
190 ppm n-C₈H₁₈

190 ppm i-C₈H₁₈

Balanced in Ar



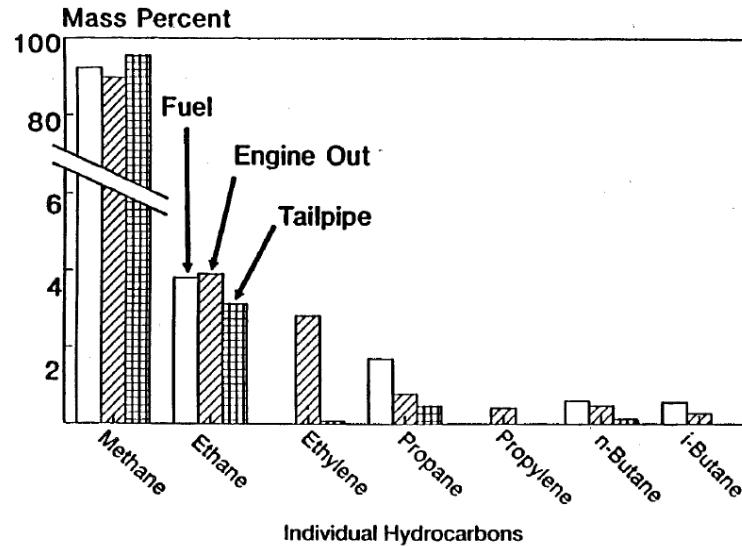
Commercial TWC



(I.S. Nam et al., Catalysis Today 2014)

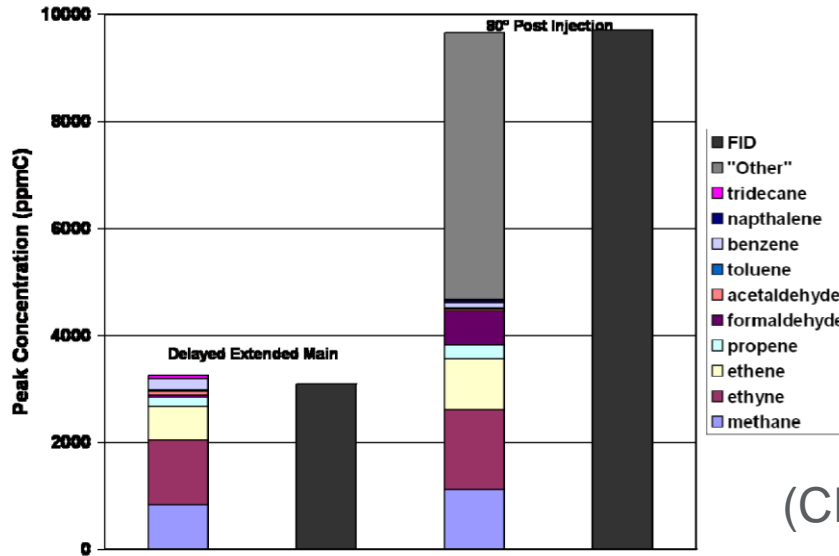
METHANE EMISSION FROM CNG

- Methane is typically 5% of the hydrocarbons emitted from gasoline engines but may be more than 20% in the tailpipe
- Methane is the most difficult hydrocarbon to oxidize
 - Methane's C-H bonds are extremely strong/stable
 - Methane is known for very weak adsorption on precious metal catalysts or zeolites



DIESEL ENGINE OUT HC SPECIES

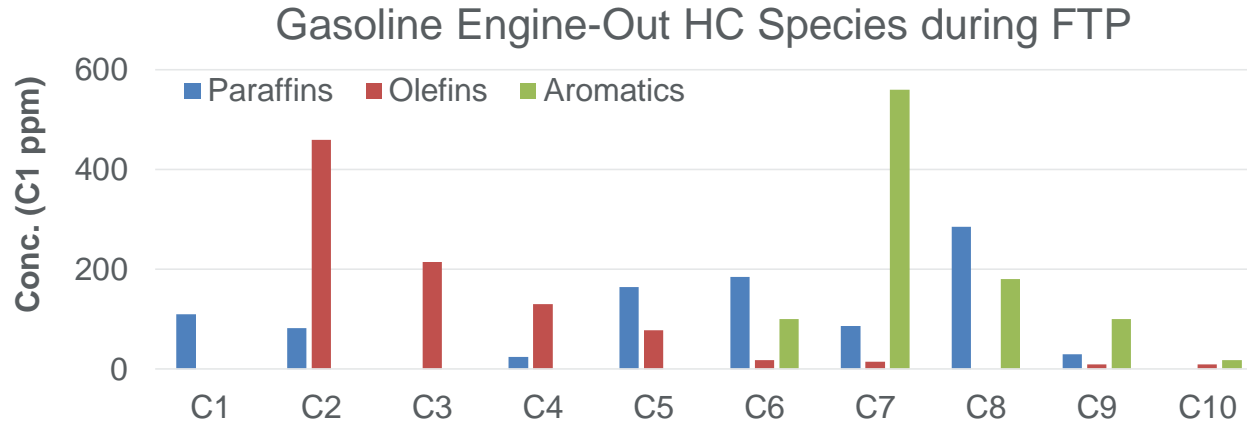
- Majority of HC from diesel engine is typically unburned heavy HCs resulted from delayed and/or post injections
- Propylene and Ethylene are major species among light HCs



(CRC Report AVFL-10b2, 2005)

CONVENTIONAL GASOLINE ENGINE OUT HC SPECIES

- Gasoline fueled engine generates more paraffins (saturated hydrocarbon) than that with diesel fuel



(Source: SAE Paper 2001-01-0660, Toyota)

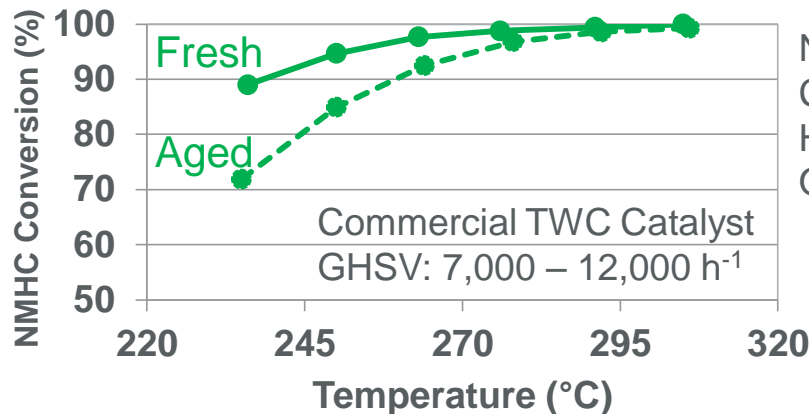
CHALLENGE ON LEAN GASOLINE AFTERTREATMENT



The use of lean-burn enhances efficiency, but dramatically reduces exhaust temperatures, impeding catalyst performance at light loads

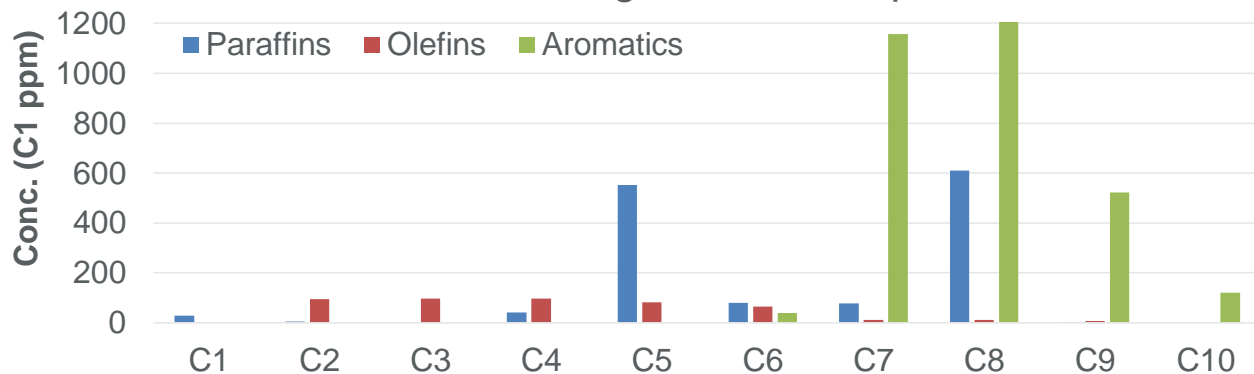


Via GM Hydrocarbon Speciation Method (Loo, Olson, Mulawa, SAE 2000-01-2950)



NO: 100 ppm
CO: 1700 ppm
HC: 4500 ppm
O₂: 10 %

Lean Gasoline Engine-Out HC Species



SUMMARY

1. Engine out hydrocarbon species are different depending on the types of fuels while the level of HC emission would be closely linked to the engine control
2. The oxidation performance over conventional gasoline three-way and/or diesel oxidation catalyst are different per types of HCs
3. Diesel engine emission includes a large fraction of unsaturated and heavy HCs, which is relatively more active than saturated and light HCs at low temperatures ($< 300\text{ }^{\circ}\text{C}$)
4. For the case of gasoline engine, more branched C5 and C8 saturated HCs were observed, and a modern TWC had difficulties in converting those HC species to meet 99+% conversion at below $300\text{ }^{\circ}\text{C}$ even with excessive O_2 ($>5\%$) in the exhaust stream
5. It will be crucial to develop low temperature catalysts that are insensitive to HC species in harmonizing with advanced combustions for improved fuel efficiency