

Engine/Vehicle Systems Simulation as a Platform for Aftertreatment Modeling



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Gamma Technologies

**Fourth and Fifth DOE Crosscut Workshop on Lean Emissions
Reduction Simulation**

University of Michigan, Ann Arbor, Michigan , April 1 –May 2, 2002

Three Test Cases Using Traditional User Models



- Modeling HCCI Combustion
Luca Montorsi, University of Modena
- Modeling DPF-SCR for Heavy Duty Diesel Engine
John Kasab, Scania
- Aftertreatment Modeling Using Bistro™/GT-Power
Robert Weber, TIAX/ADL

MODELING HCCI COMBUSTION

1-D fluid-dynamics code:

GT-Power

- In-Cylinder Processes (except Combustion)
 - Injection system
 - Turbocharger
 - Waste-gate valve
 - Intercooler
 - EGR system
- Control strategies

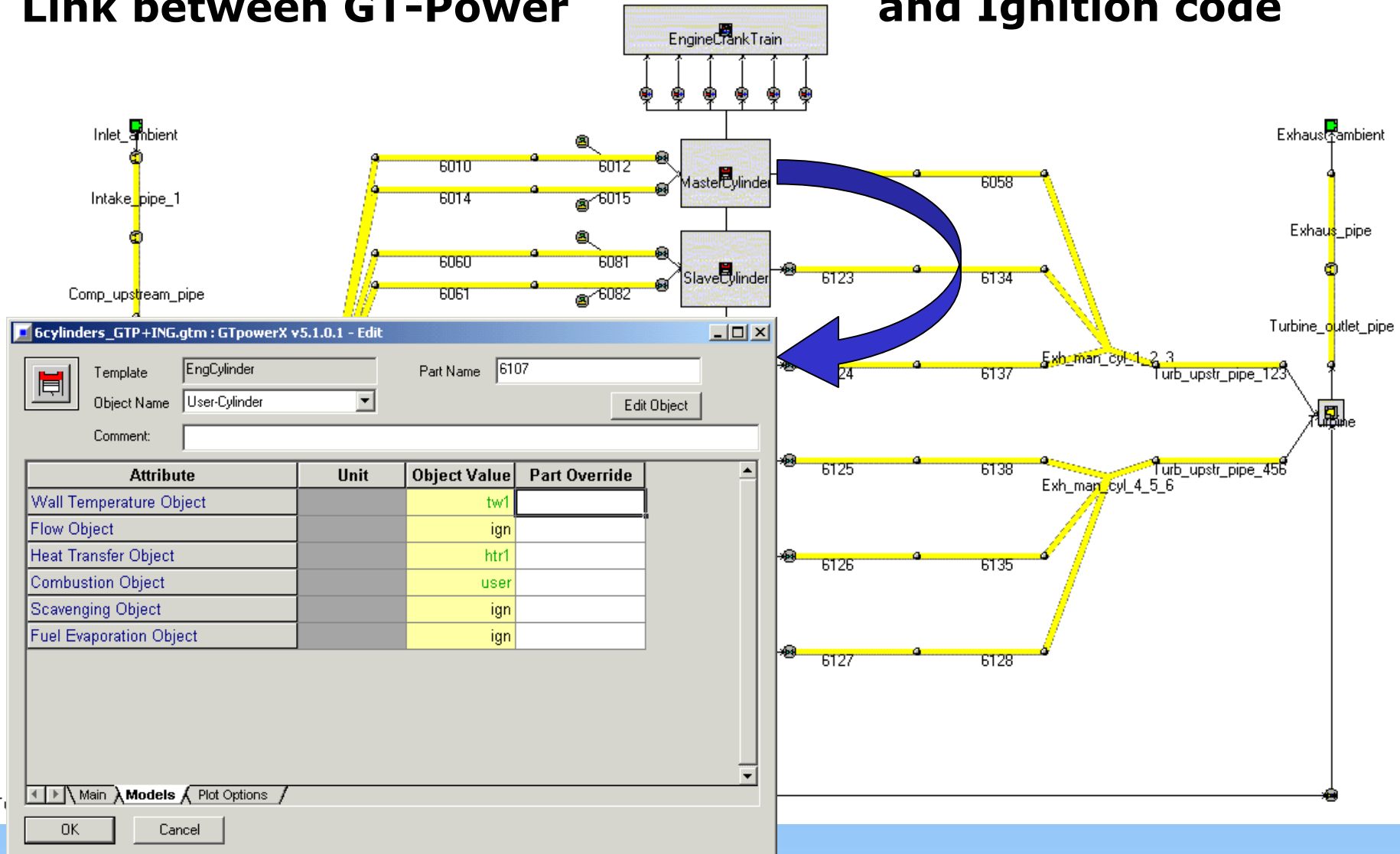
Detailed kinetic code:

**Combustion
Code**
(Lund Institute of
Technology)

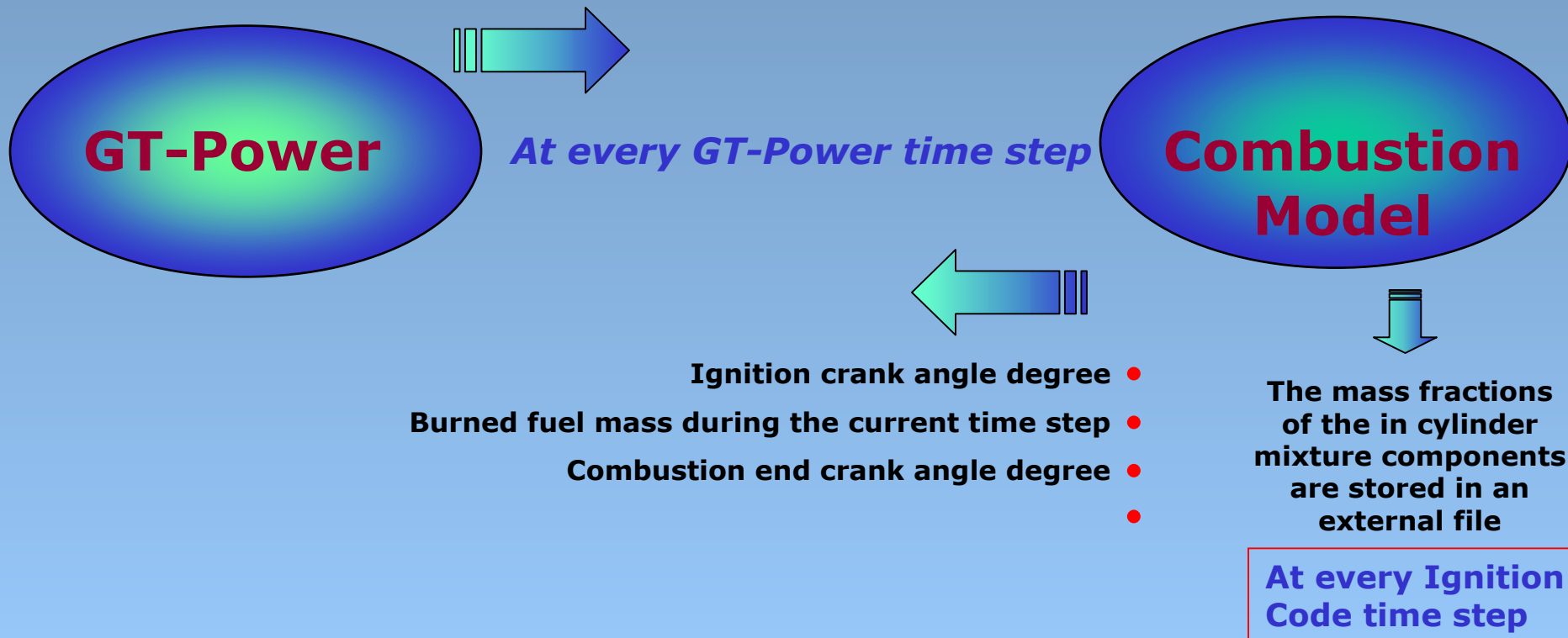
- Chemical reactions occurring during combustion
- Ignition delay
- Combustion heat release
- Engine emissions

Link between GT-Power

and Ignition code



- Cylinder's number, cycle's number
- Current crank angle degree, time step size
- Current in cylinder pressure and temperature values
- Air and fuel mass trapped into the cylinder
- User parameters

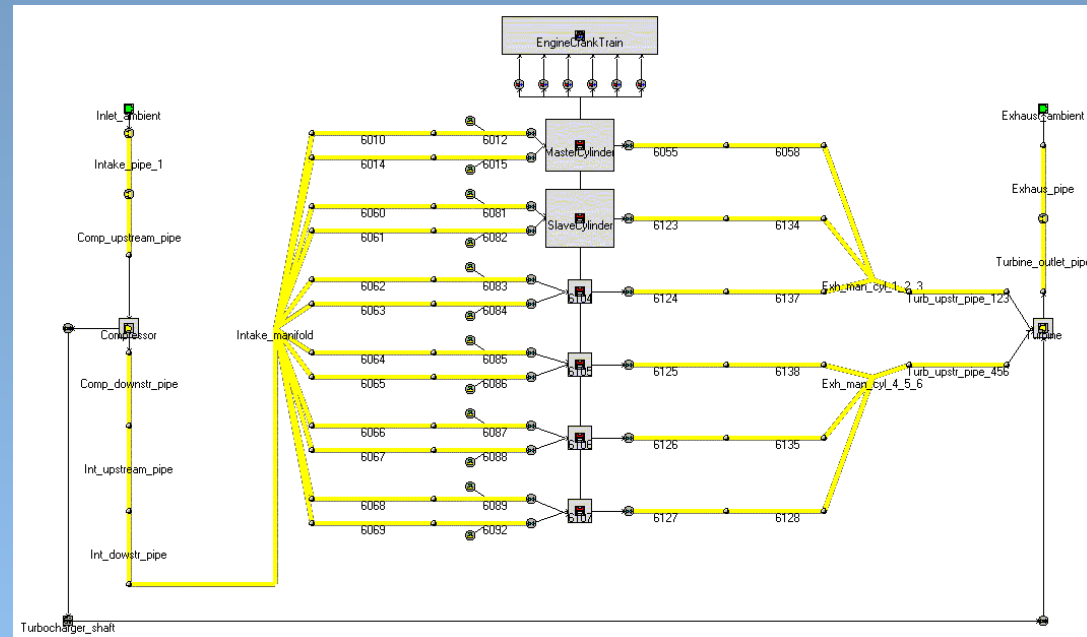


Combustion Model

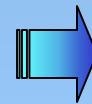
- **Combustion Model Contained 141 Species and 1405 Reactions (Yetter et al.)**
- **Formaldehyde Chemistry is based on work of Amneus et al.**
- **C2-C5 Chemistry Mostly Originated From the Work Of Warnatz and Baulch et al.**
- **C6-C8 Chemistry Developed According to Curran et al.**
- **A Simplified Scheme is used for low-temperature Chemistry (ASME 2002-ICE-457)**

SCANIA DSC12 (DI turbocharged Diesel engine)

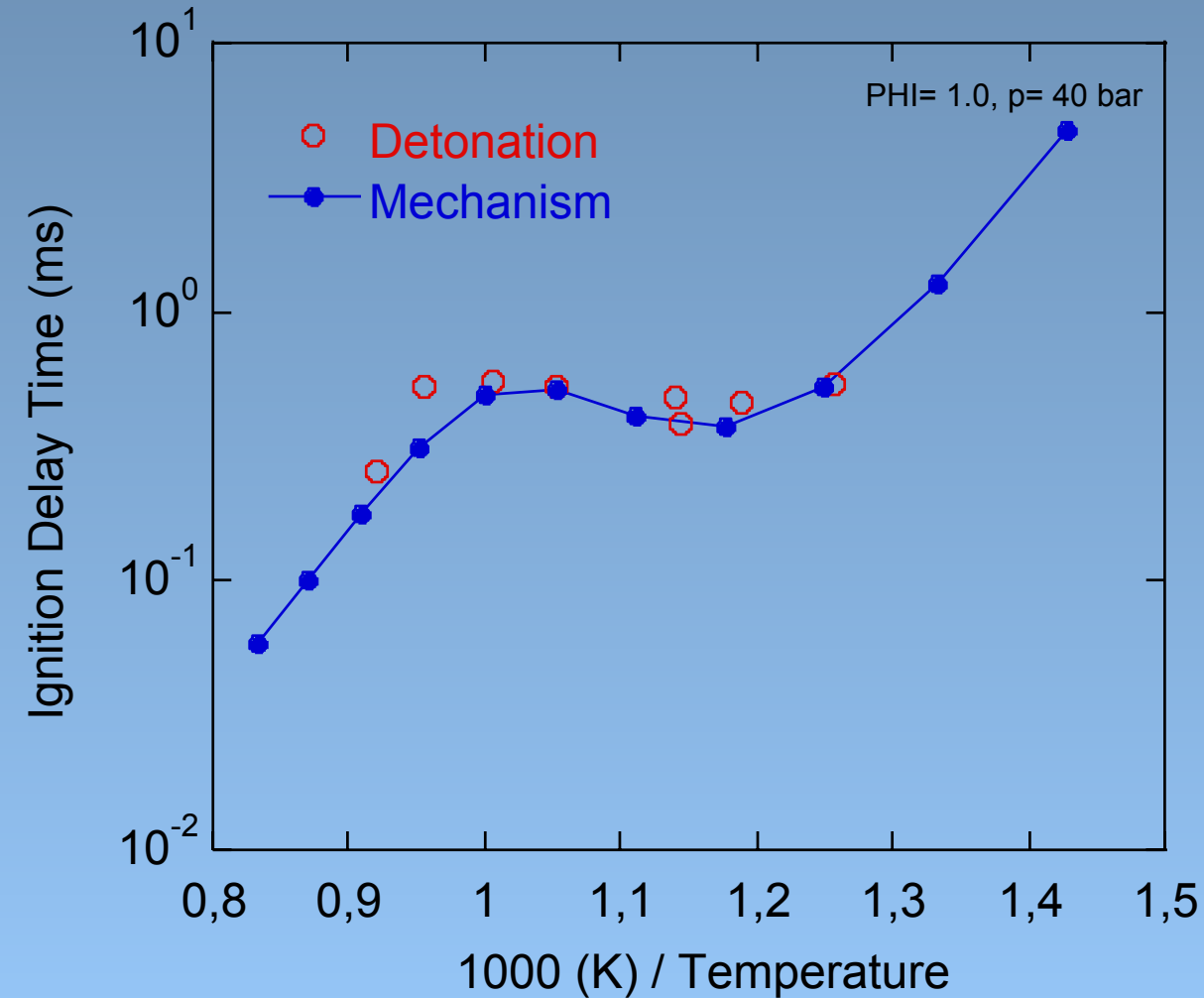
Total displacement	11 705 cm ³
Compression ratio	18:1
Bore	127 mm
Stroke	154 mm
Connecting Rod	255 mm
IVO	54° BTCD
IVC	78° ABCD
EVO	96° BBCD
EVC	54° ATCD



**FUEL ADOPTED FOR HCCI
OPERATING CONDITIONS**



**ISOCTANE
N-HEPTANE**



n - Heptane

Model validation:

Operating conditions:

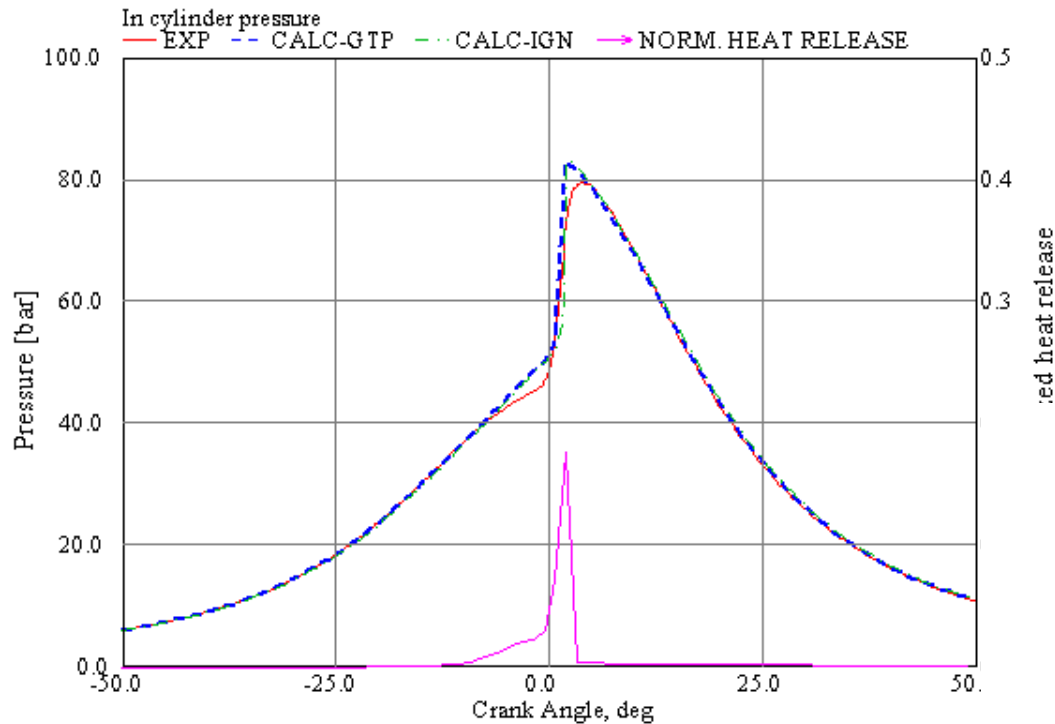
λ	3.07	} Input data
rpm	1500	
ON	100	
Eng. Inlet Temp. [K]	424	
Internal EGR		



Engine performances:

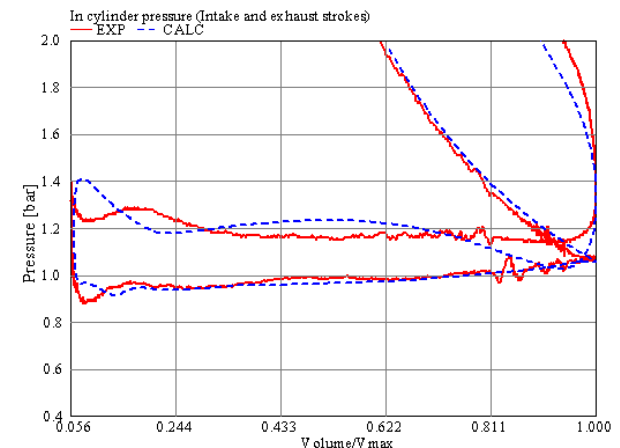
	EXP.	CALC.
Comp. Out. Press. [bar]	0.98	1.00
Turb. Inlet Temp [K]	565	564
Turb. Inlet Press. [bar]	0.97	1.06
IMEP [bar]	3.92	3.91

Model validation:



In cylinder
pressure

In cylinder pressure
during gas exchange
Burned Fuel Part



Computational time:

Only GT-Power

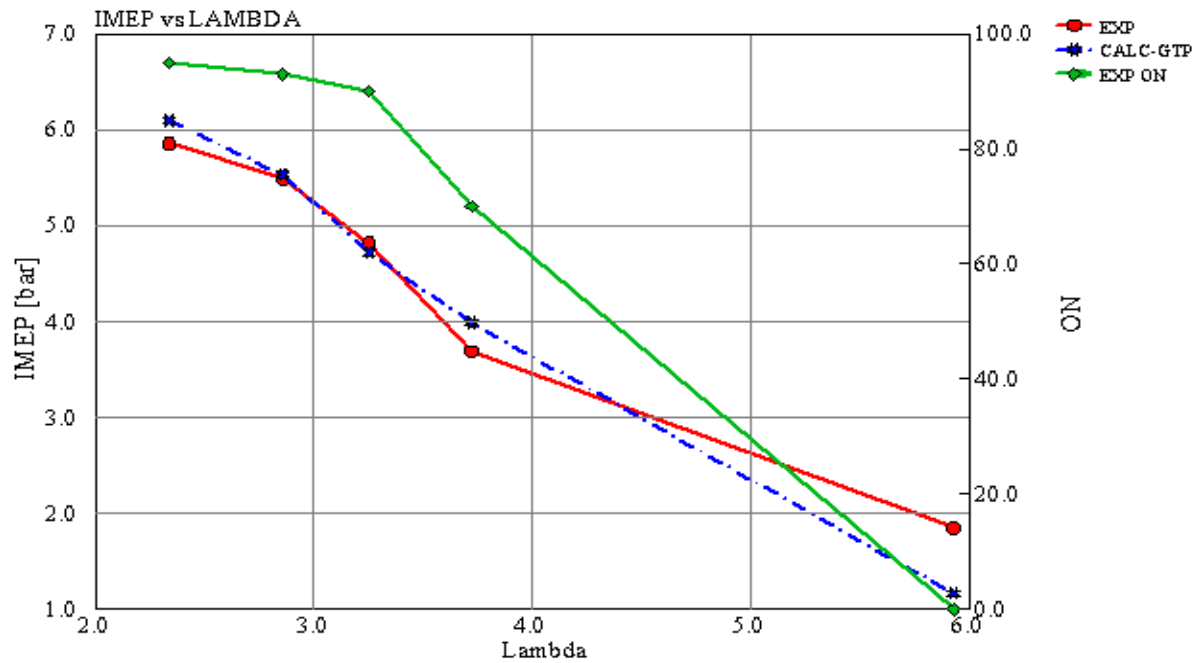
5 s/cycle

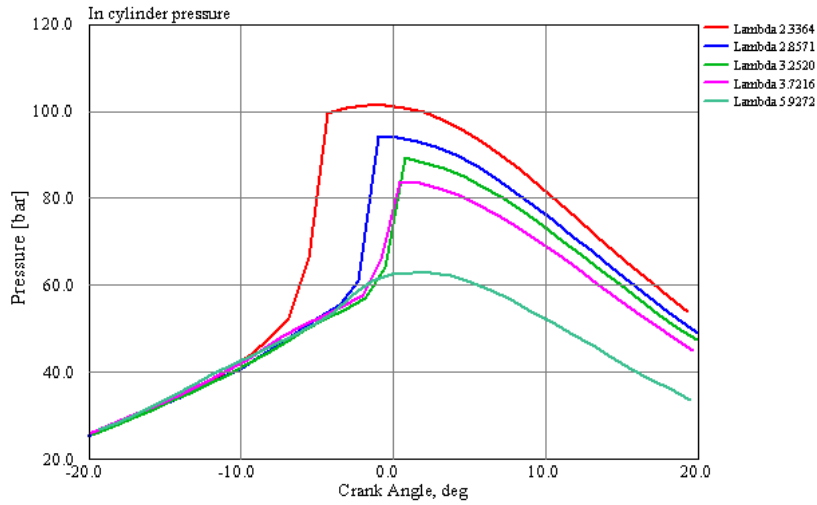
Coupled run

40 s/cycle

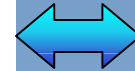
} Pentium IV
2 GHz

IMEP variation versus different LAMBDA values



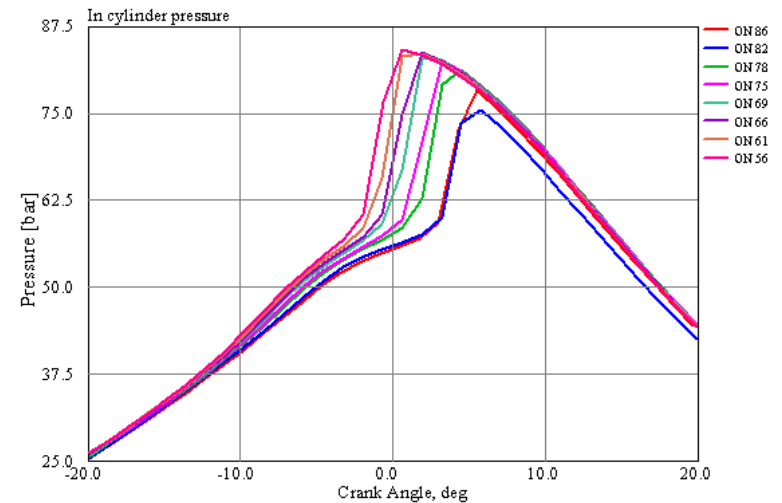


IN CYLINDER PRESSURES



IMEP versus LAMBDA

IGNITION CAD versus ON



- Aftertreatment Modeling Using Bistro™/GT-Power

TIAX/ADL

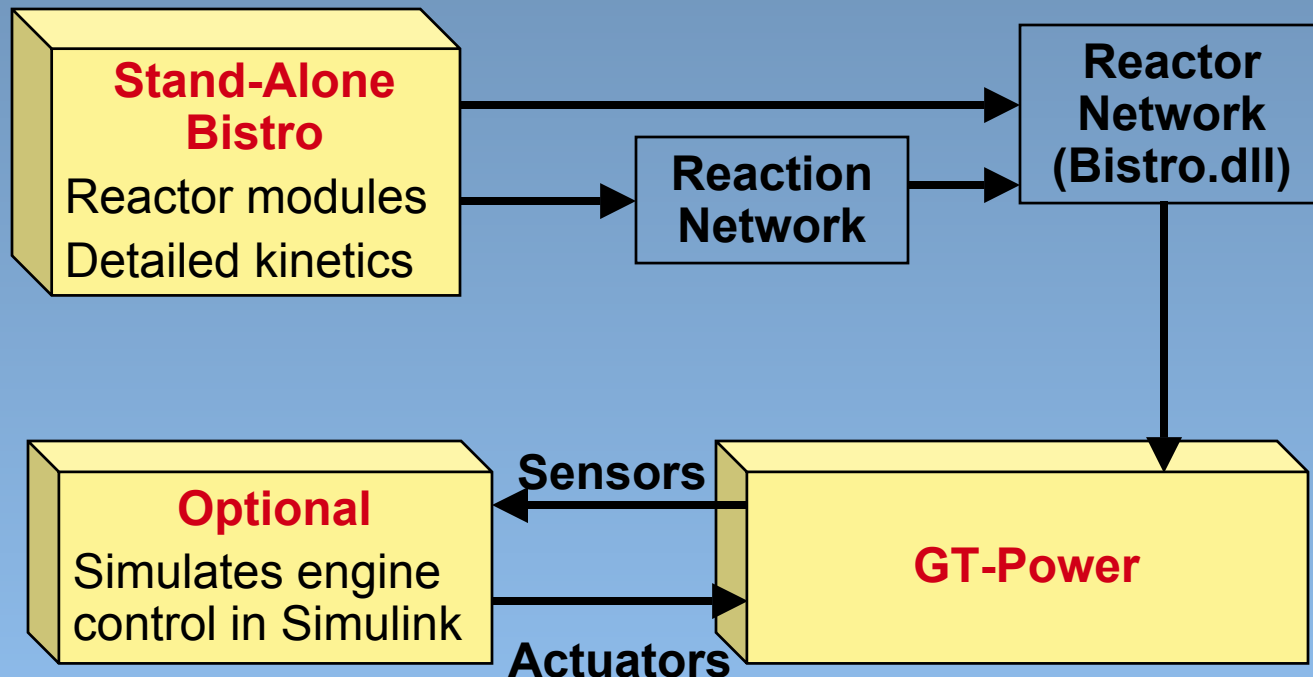
The GT-Power/Bistro Framework

The combination of GT-Power/C-Power and Bistro provides an efficient framework for the creation of engine/catalyst/control system models.

- Catalyst models are created in Bistro and “plugged-in” to GT-Power/Simulink models via the UserModel option.
- The Bistro concentration results are written to output files for post-processing.
- Through GT-Power, the user can adjust many of the physical parameters of the catalyst such as length, cell density, and initial temperature.
- Each component provides flexibility in its own domain.

The GT-Power/Bistro Framework

Catalyst models are created with Bistro and “plugged-in” to GT-Power/C-Power models via the UserModel option.



Construction of the reactor network, the reaction network, and the engine controller is done outside of the GT-Power environment, which allows each researcher to contribute specialized information).

The GT-Power/Bistro Framework

Through GT-Power, the user can adjust many of the physical parameters of the catalyst such as length, cell density, initial substrate temperature...

Template: CatalystBrick Part Name: CatCon
Object Name: CatConverter
Comment:

Attribute	Unit	Object Value	Part Override
Frontal Area of the Catalyst	mm ²	6363	
Percentage of the Area Open to Flow		70	
Cell Density (#/cm ²)		62	
Length of the Catalyst Chamber	mm	135	
Discretization Length	mm	40	
Surface Roughness	mm	def	
Initial Wall Temperature	K	500	
Heat Conduction Object		Monolith	
Initial State Name		ExhInit	
Catalyst Model Object		adlbistro	

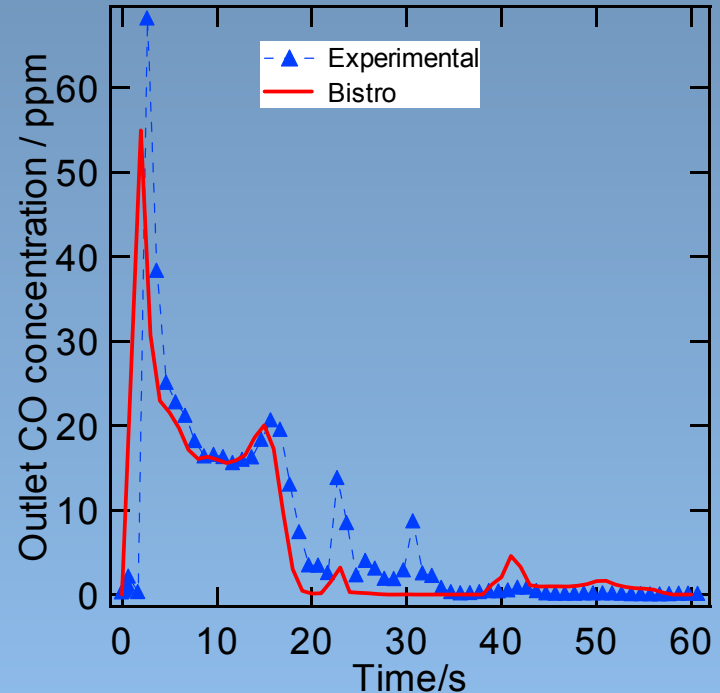
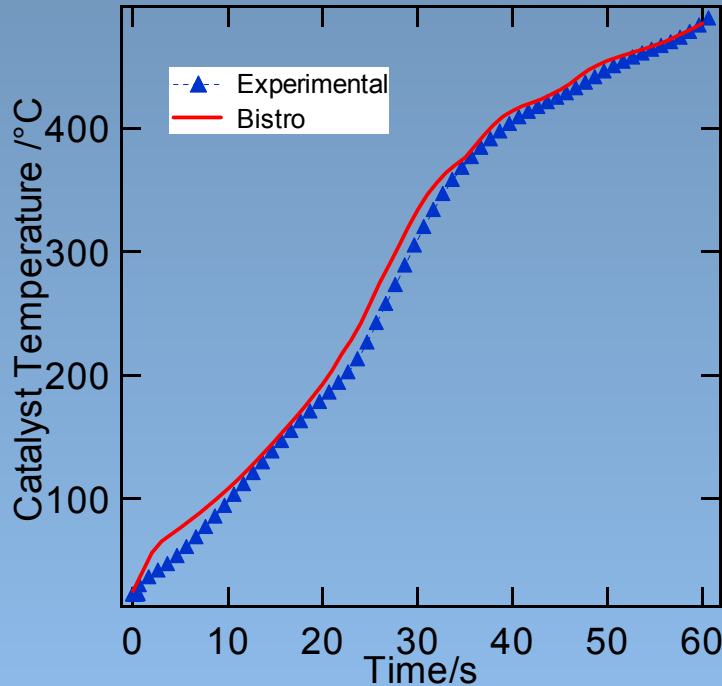
Catalyst Physical Parameters Within the GT-Power CatalystBrick Object

UserModel Call to ADL Bistro

as well as the engine parameters and conditions that affect the catalyst inlet conditions....

Putting it all together Comparisons with data from a 3-way converter

With only 1 adjustable parameter, we predict well the experimentally observed trends in the performance of a typical catalytic converter.



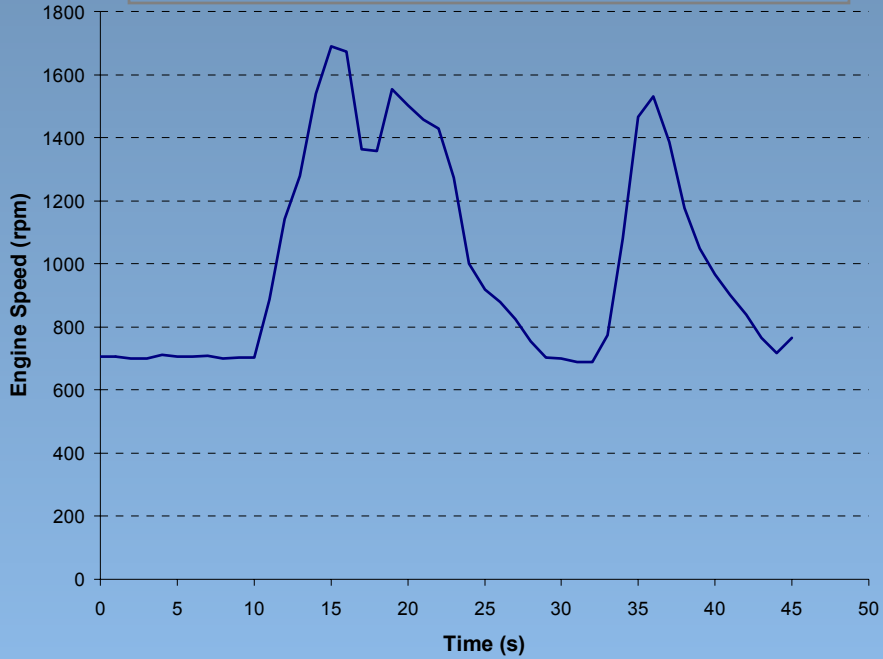
- Measurements were from an engine-dyno attached to a 3-way catalytic converter. The experiment corresponded to cold-start in a US FTP cycle.
- We used typical literature values for the catalyst surface area, and for the thermo-physical properties of the monolith. Only the reactor size was adjusted.



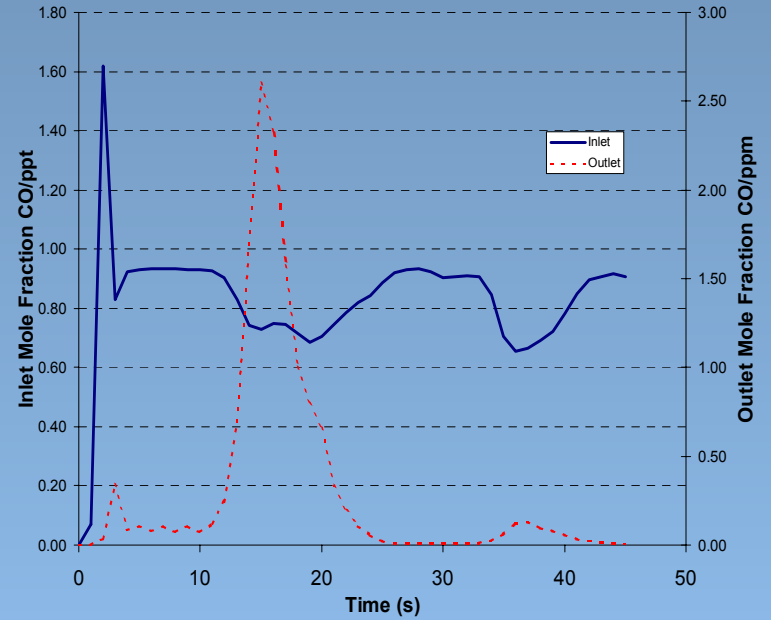
The GT-Power/Bistro Framework

....and study the subsequent effect on catalyst performance.

Simulated Engine Speed

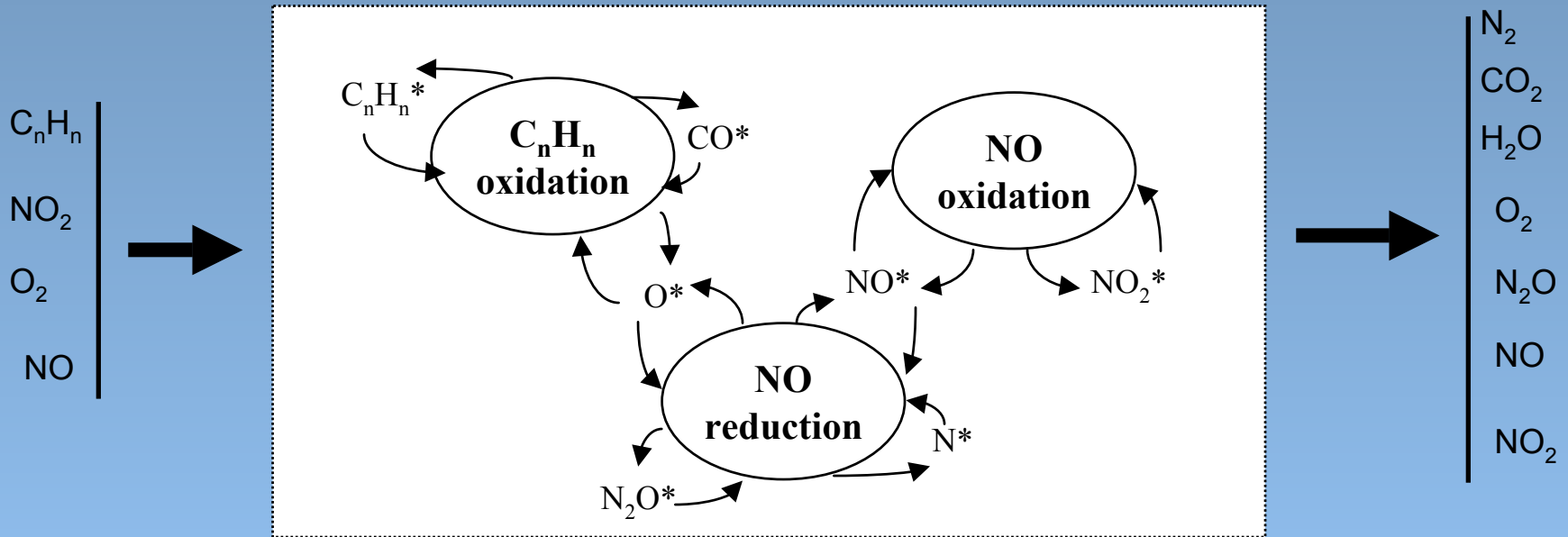


Simulated CO inlet and outlet concentrations



NO_x reaction modeling

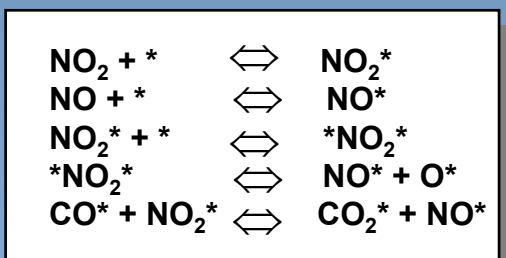
ADL has developed an SCR network that includes NO oxidation and reduction of NO_x by hydrocarbons catalyzed by platinum group metals.



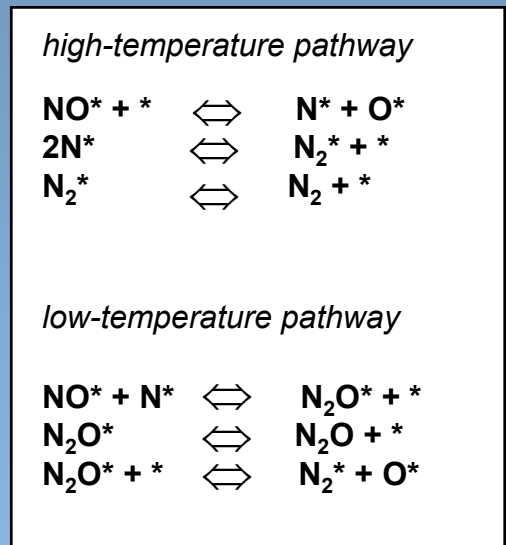
NO_x reaction modeling

Kinetic parameters in this network were drawn from both the literature and predictions of computational chemistry for three major pathways.

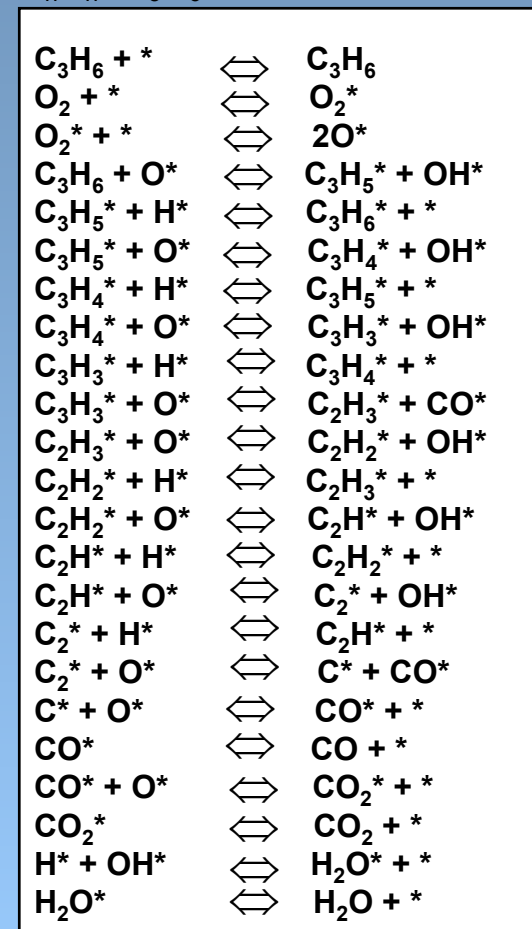
NO oxidation/NO₂ reduction



NO oxidation/NO reduction



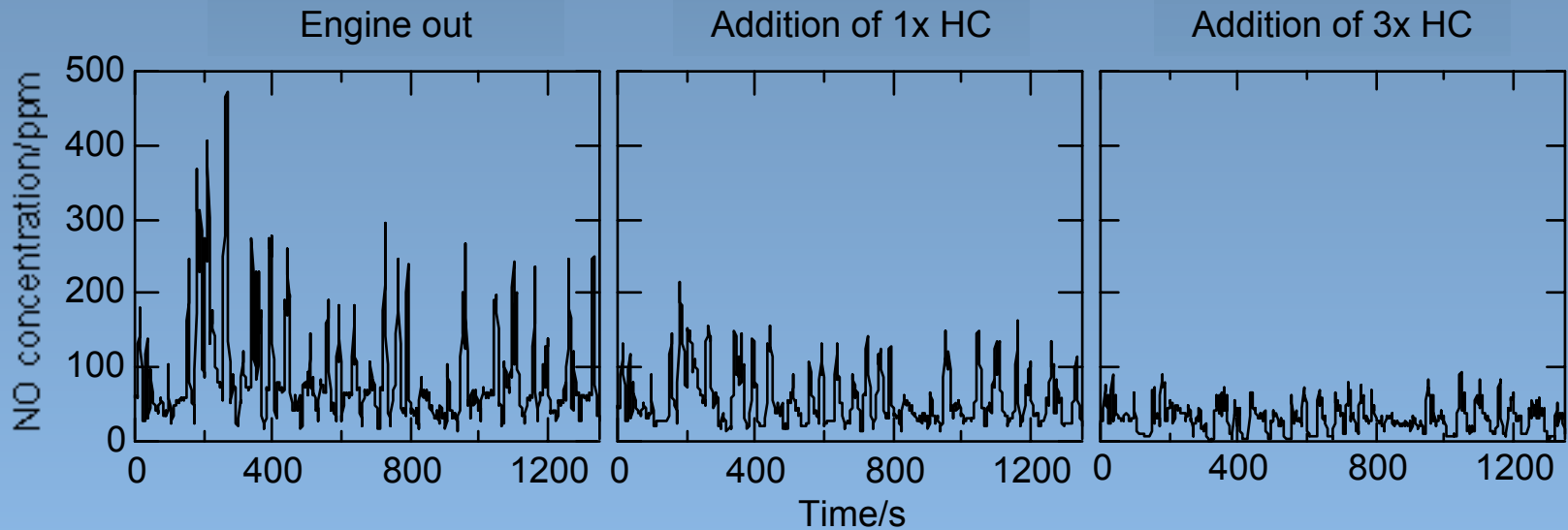
C_nH_n (C₃H₆) oxidation



X* indicates that species X is bound to a surface site *

Reactor modeling

ADL has used the model to estimate the effect of hydrocarbon addition on the efficiency of NO_x aftertreatment for Diesel exhaust



3x Stoichiometric addition corresponds to a fuel penalty of about 2%.

Courtesy of ADL

Modeling DPF-SCR for Heavy Duty Diesel Engine

SCANIA

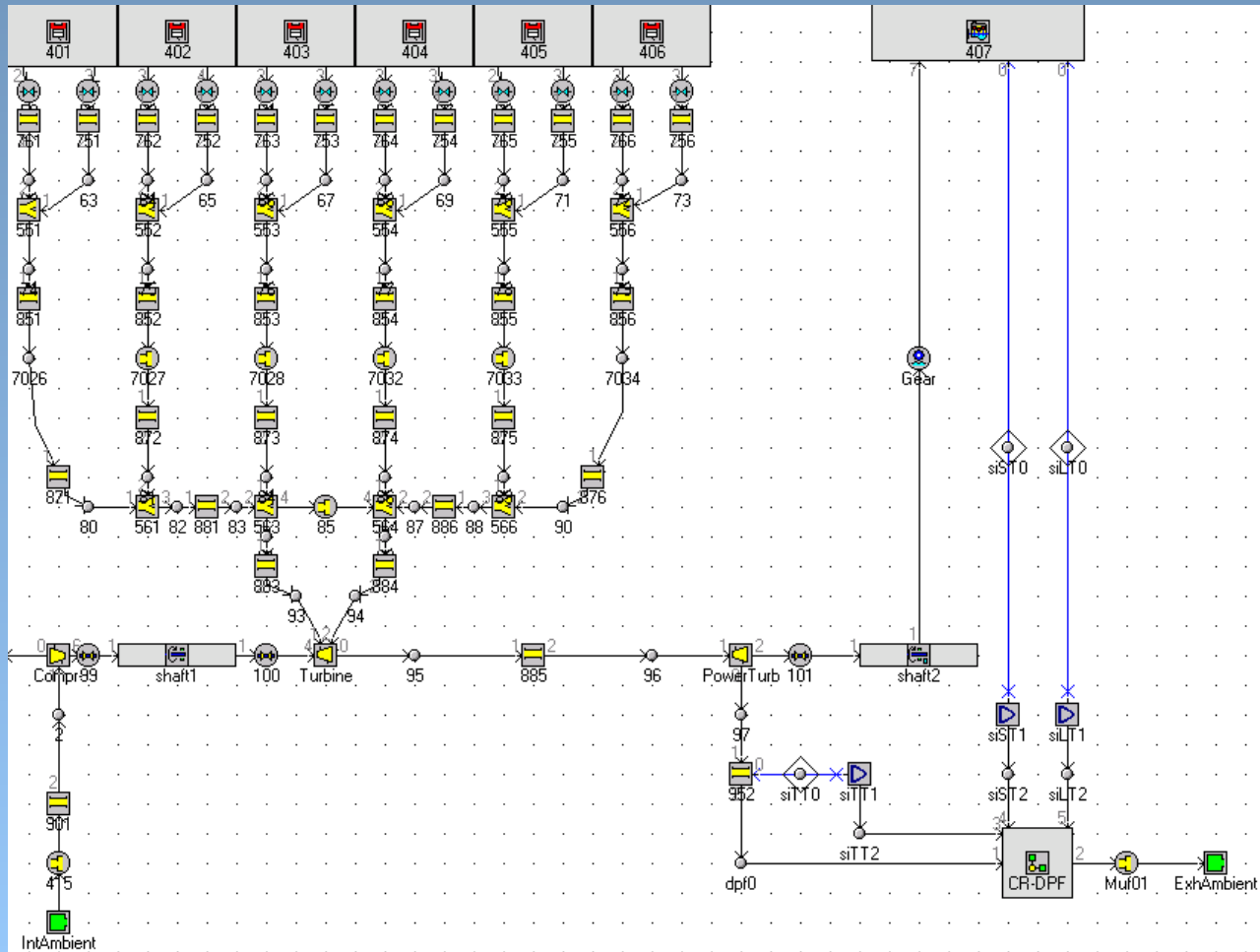
Catalyst Package

- NO Oxidation Catalyst
- Soot oxidation Catalyst
 - $2 \text{NO}_2 + \text{C} = 2 \text{NO} + \text{CO}_2$
 - Continuous regeneration
- NH₃-SCR Catalyst
 - Urea hydrolysis
 - Ammonia Reduction

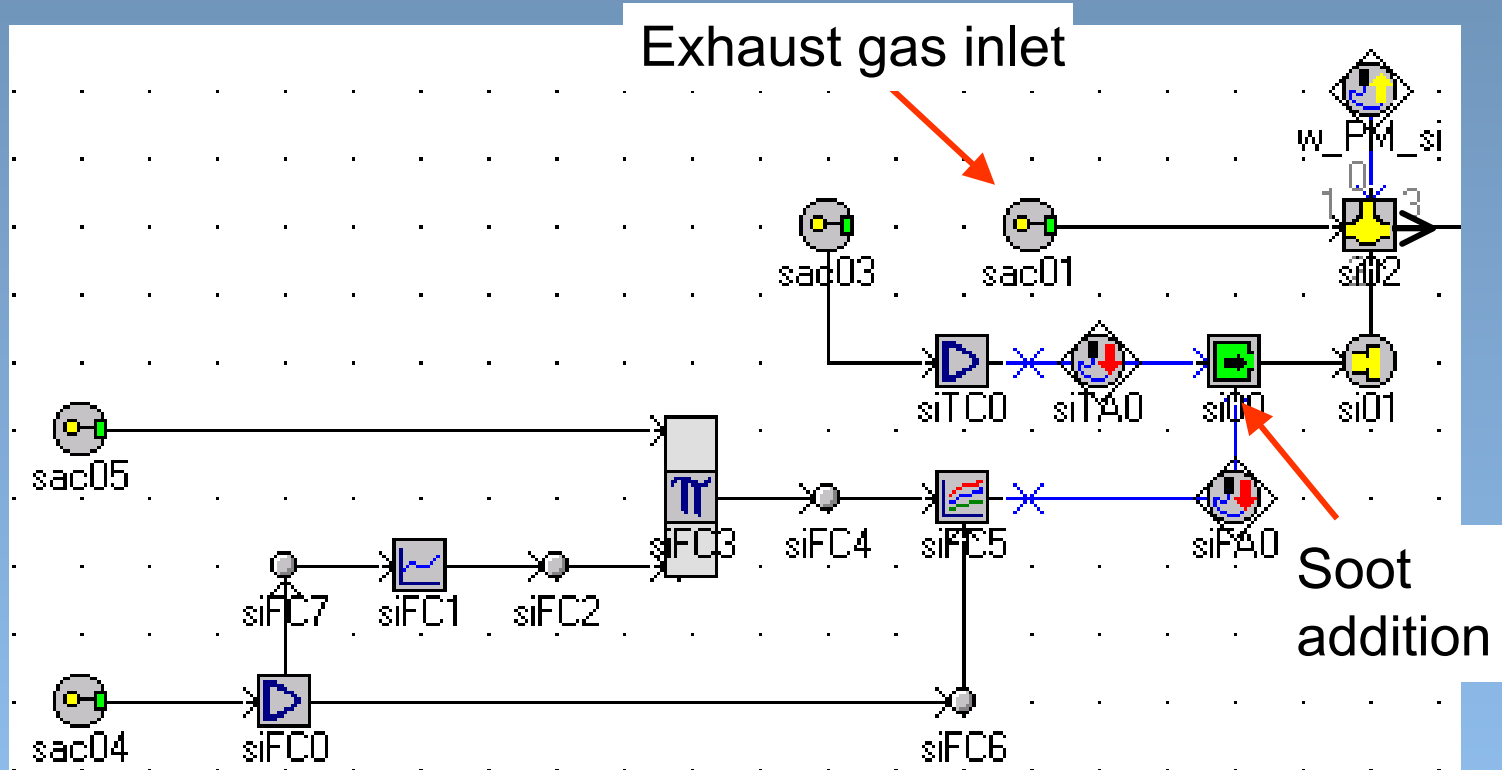
Implementation in GT-Power

- Catalyst Package and Exhaust System are Placed in the Subassembly Section of the Model
- Subassembly was Attached to the Main Engine Model
- Catalyst Brick Object are Used to Access User Developed Kinetics Model
- Measured Value of Soot is Introduced Down Stream of the Exhaust Manifold
- Control Object are Used to Model Pressure Drop Across the DPF (Masoudi et al. SAE 2000-01-0184)

CR-DPF Subassembly



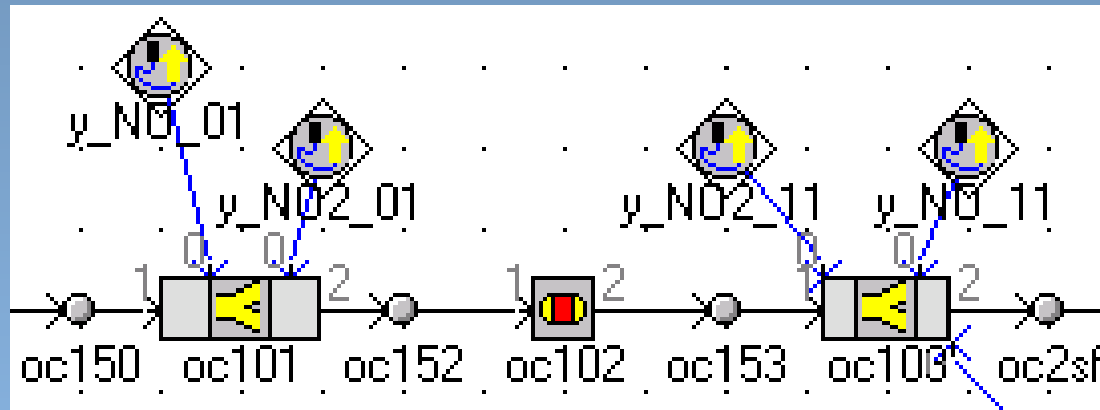
Exhaust Gas Manipulation



Oxidation Catalyst System

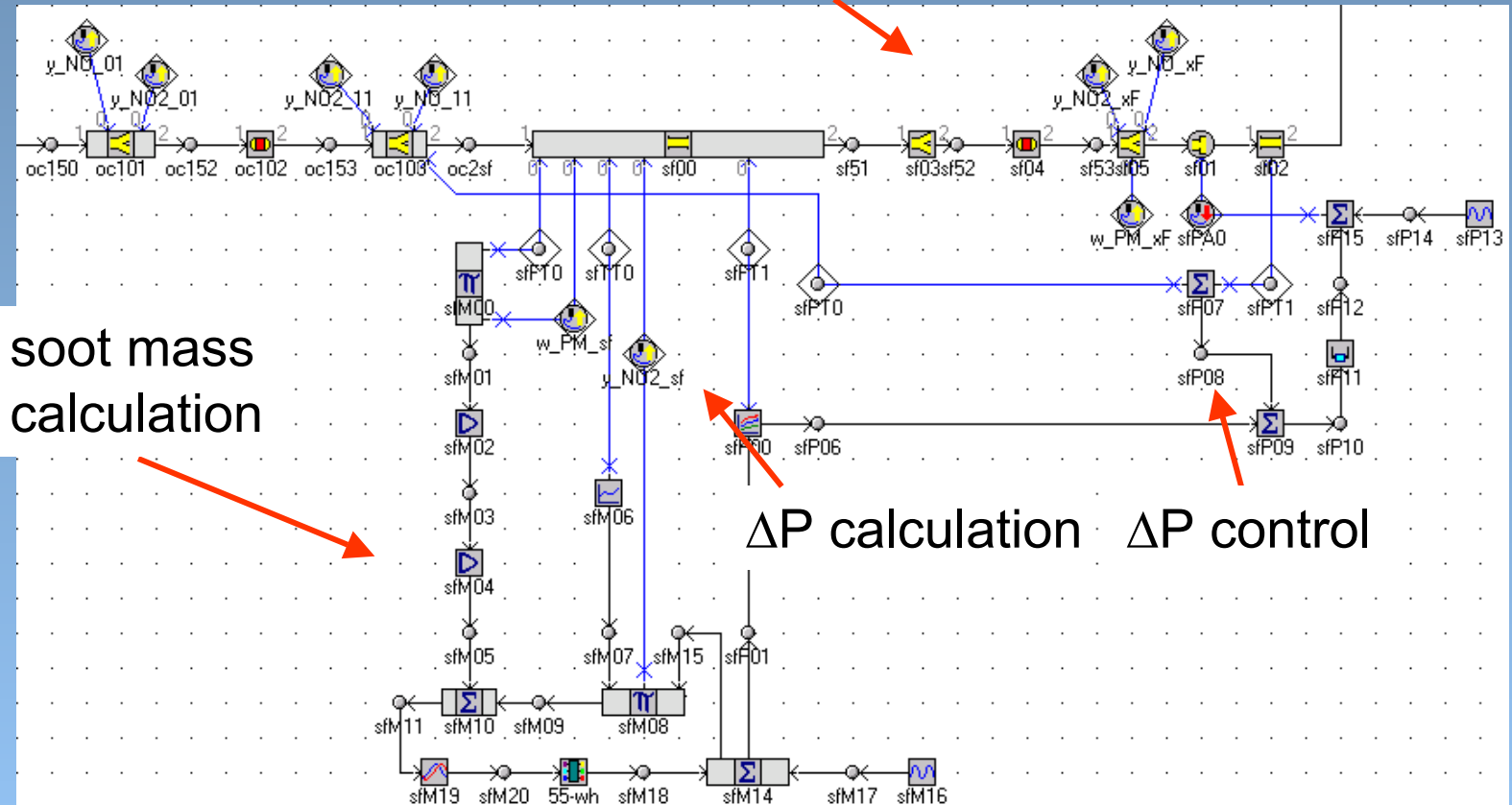
- Use CatalystBrick object in GT-Power
- Chemistry in user-defined module
 - CO, HC oxidation
 - $2 \text{NO} + \text{O}_2 = 2 \text{NO}_2$, reversible
 - Thermodynamic or kinetic limitations
 - Reaction equations taken from literature

Oxidation Catalyst System



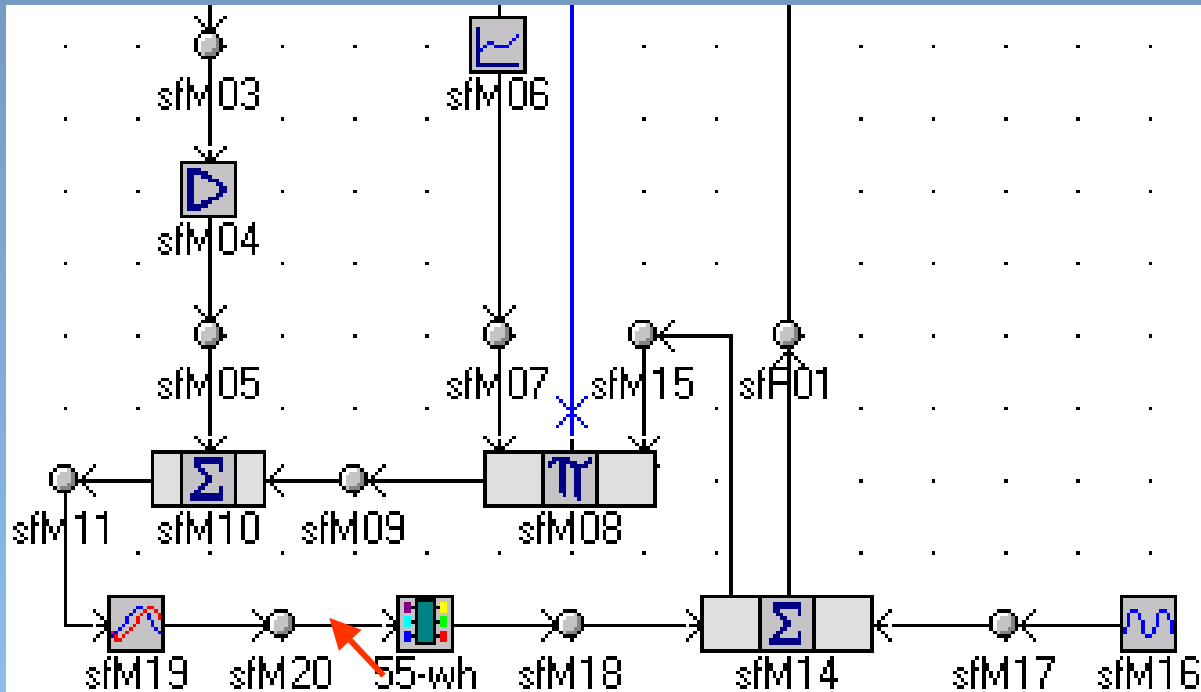
CR-DPF System

DPF chemistry



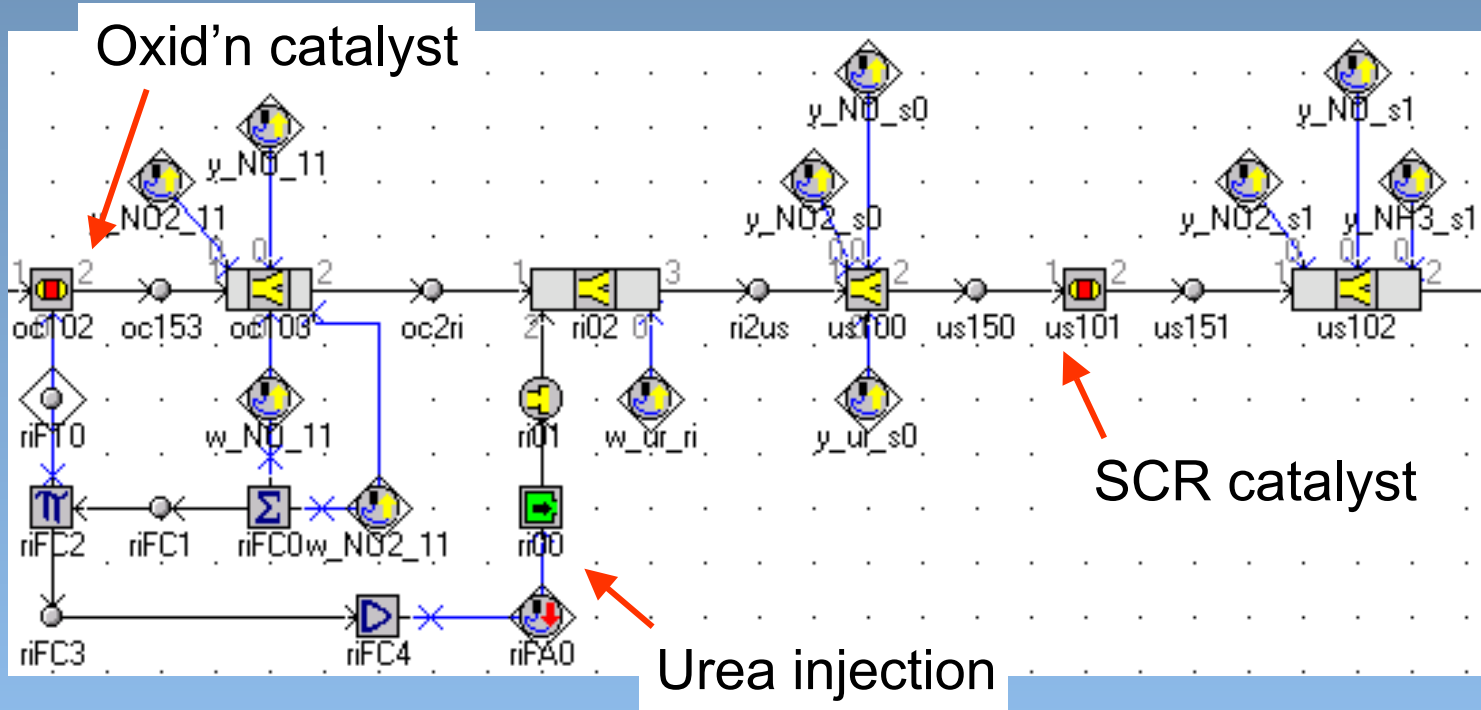
CR-DPF System

Soot mass balance objects in detail



Soot integrator

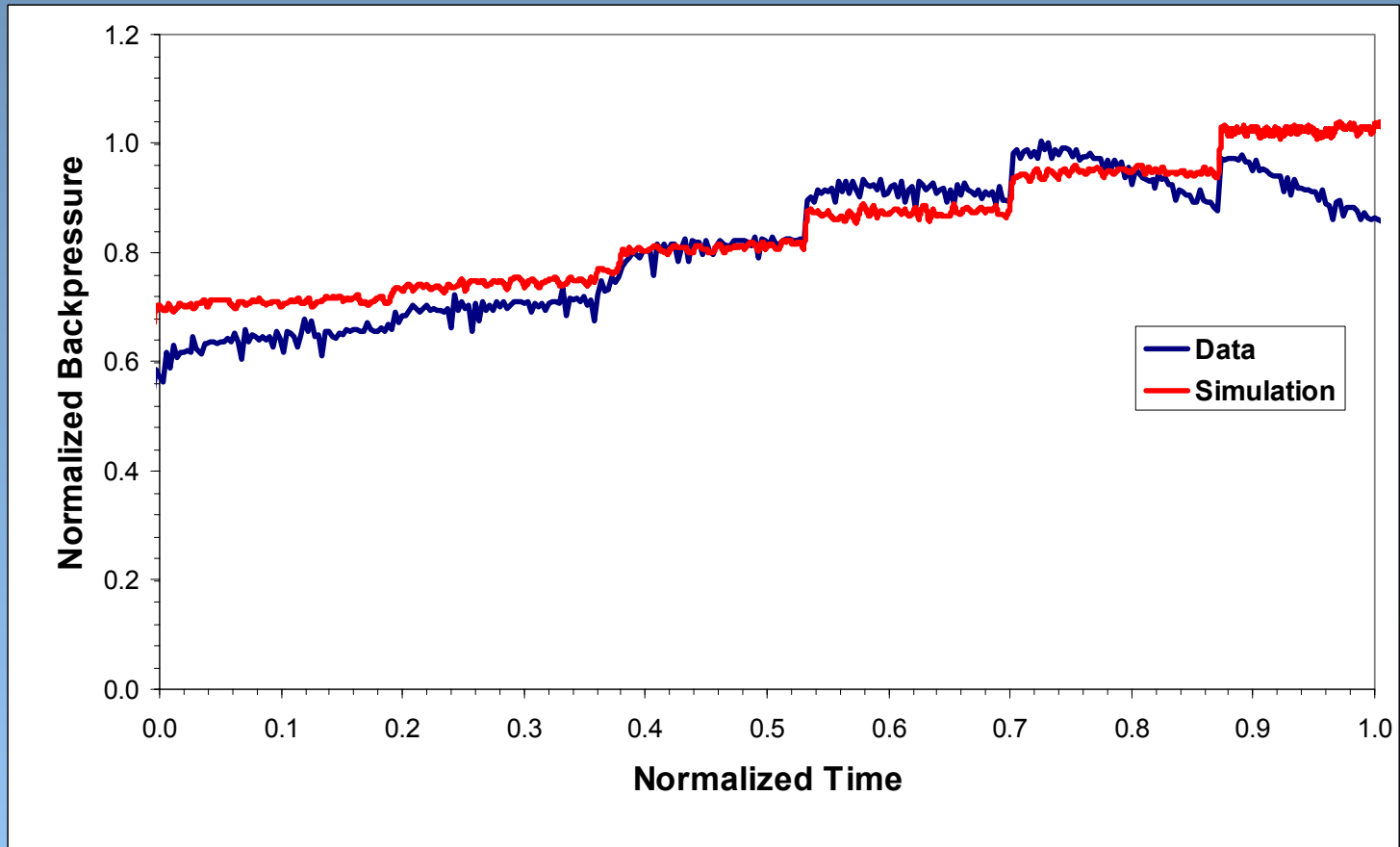
SCR System



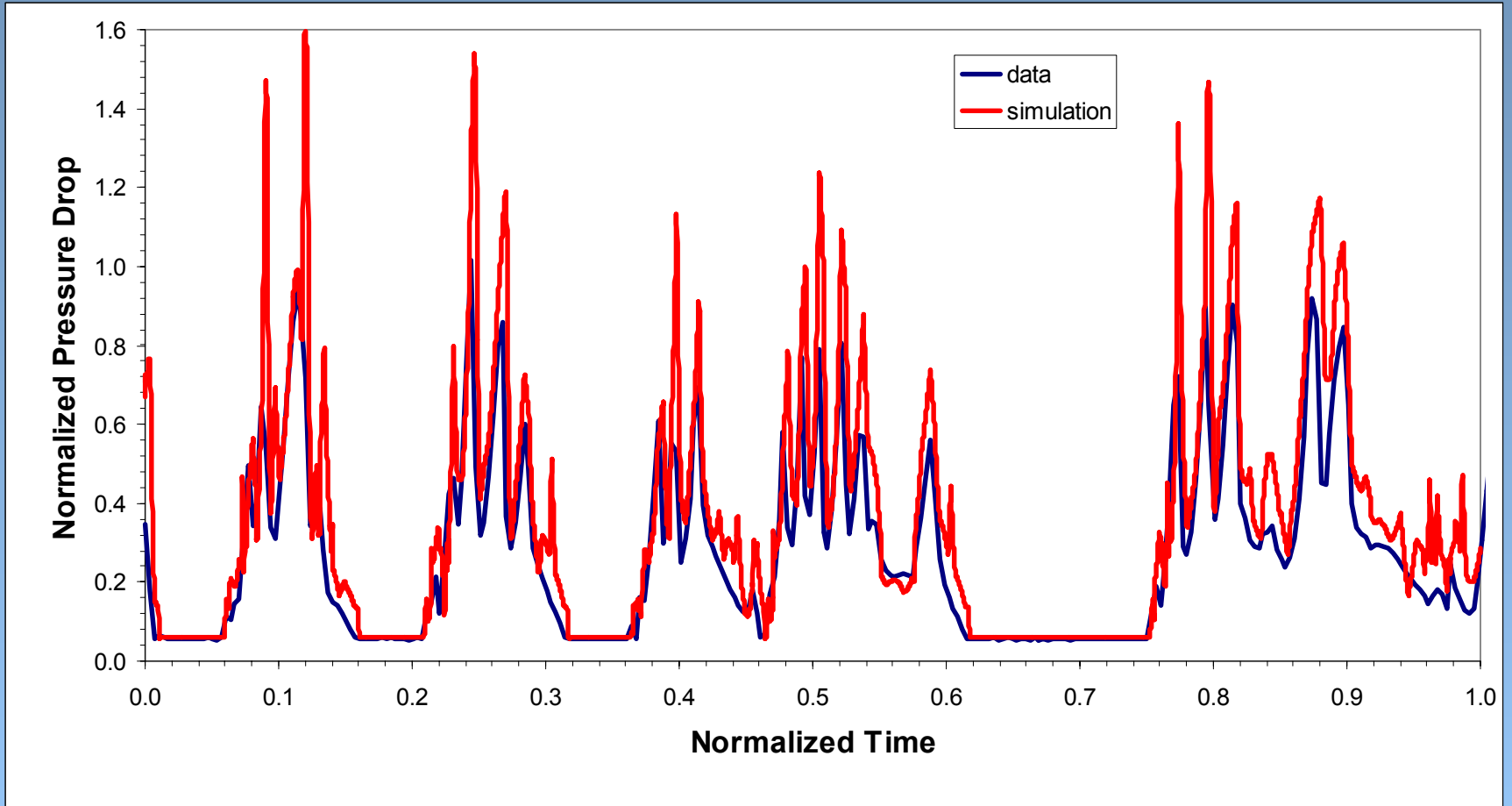
Examples

- Soot balance-point test
- ETC results
- ESC results
- Dimension optimization

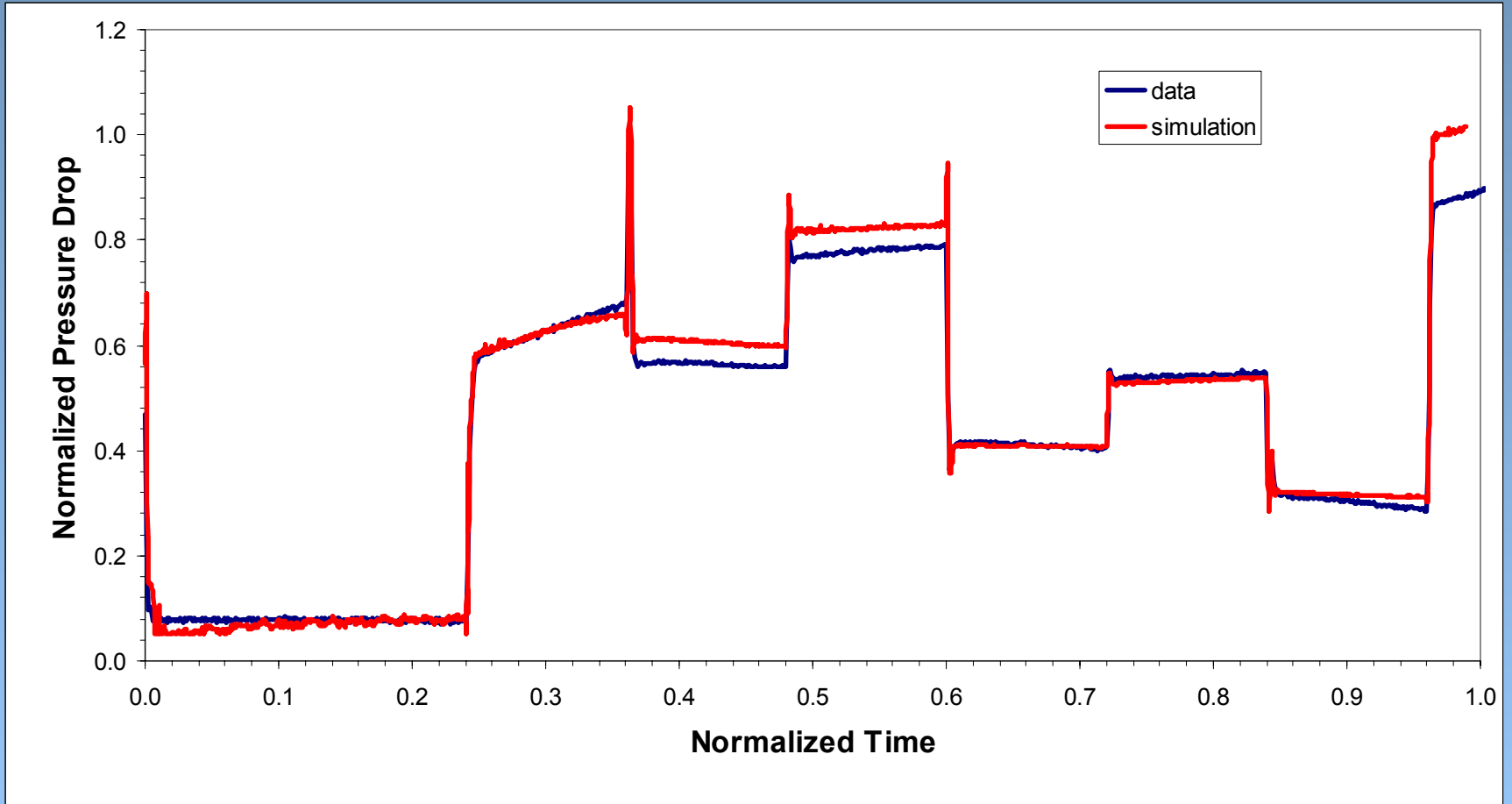
Soot Balance-Point Test



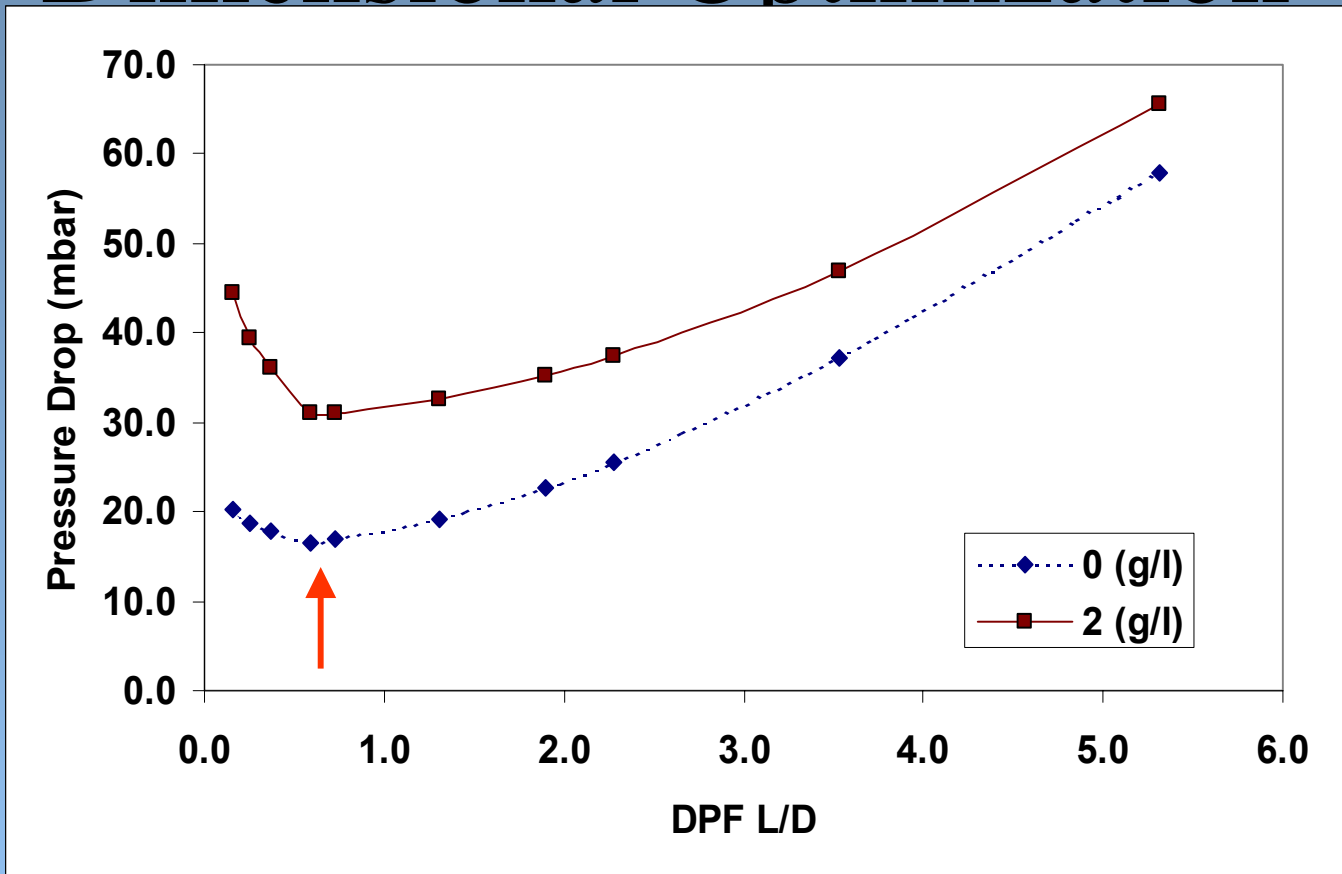
ETC Test



ESC Test



Dimensional Optimization



SUMMARY



- **User model facility offers aftertreatment modelers with the flexibility of use of external tools and/or proprietary model development**
- **IPR can be effectively protected**
- **Separation of system level modeling and kinetics modeling can be efficiently used to take advantage of distributed expertise within an organization**
- **We must agree on a common interface (API) for calling third-party kinetics tools**
- **Kinetics calculations are the computation bottleneck. There is an urgent need for development of efficient numerical schemes (e.g. faster solvers and integrators, adaptive or automatically reduced mechanism).**
- **Better in-Cylinder models are needed to accurately predict species distribution**