Spatially-resolved *in situ* measurements of transient species breakthrough during low-temperature regeneration of a Pt/K/Al₂O₃ lean NO_x trap

Jae-Soon Choi, William P. Partridge, C. Stuart Daw Oak Ridge National Laboratory

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Sponsor

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Gurpreet Singh, Ken Howden, Kevin Stork

Catalyst provider

EmeraChem

Collaborators

Andrea N. Strzelec (Univ. Wisconsin) Trevor W. Miller (Univ. Tennessee) Katey E. Lenox (ORNL) Kalyana Chakravarthy (ORNL)



Lean NO_x Trap (LNT) Catalyst

- □ Proven potential for NO_x removal in fuel-lean diesel environments
- a.k.a.: NO_x Storage-Reduction (NSR) catalyst, NO_x Adsorber Catalyst (NAC)
- 3-way catalyst + NO_x storage material (alkali, alkaline-earth)
- Cyclic operation: normal lean (storage)/short rich (release/reduction)



NSR catalyst system is inherently transient and integral

- Evaluation/understanding challenging
- Need analytical tools with temporal and spatial resolution



Improved understanding of LNT regeneration necessary

- Having clear understanding of chemistry/kinetics is essential for fuelefficient LNT system implementation (model, LNT design, control)
- □ For example, relative efficacy and interaction of different reductants
- \Box CO and H₂ are major reductants from certain "in-cylinder" regeneration
 - CO and H₂ similarly effective except low T
 - Low T performance: issue relevant to cold start, small engines
 - What's the origin of similarity/difference of H₂ and CO?

Objectives of this study

- Compare efficiency of H₂ and CO reductants
- Determine origin of poor CO performance at low T
- Relevance of water-gas shift reaction (CO as H₂ source?)



Approach

- Model catalyst in "monolith form"
 - Simplified but representative (Pt/K/Al₂O₃)
- Well-defined bench reactor investigation
 - Controlled reaction conditions
 - Realistic conditions
- Intra-catalyst performance evaluation
 - Intra-channel speciation via SpaciMS
 - Spatial and temporal resolution









Intra-channel speciation via SpaciMS



SpaciMS: Spatially-resolved capillary inlet Mass Spectrometry

Magnetic sector mass spectrometer

capable of quantifying various species including H₂ higher time resolution than conventional analyzers



Multiple capillary inlets allow *in-situ* spatially resolved measurements

minimally invasive (sample rate ~10 μ L/min, probe diameter 200 μ m)



□ Space velocity: 25000 h⁻¹

□ Temperature: 200, 300 °C

Simulated exhausts:

Environment	Time	Gas Composition			
Lean	56 s	NO	O ₂	H ₂ O	N ₂
(storage)		300ppm	12%	5%	balance
Rich	4 s	Reductant*	O ₂	H ₂ O	N ₂
(regeneration)		0.5%	0%	5%	balance

* Pure H_2 , Pure CO or equimolar H_2 + CO.



Regen. Performance Comparison at 300 °C



Intra-channel NO_x and H₂ Breakthrough Profiles



- First half of LNT being used (partial regeneration under employed conditions)
- Complete H₂ consumption before ½ axial location
- No change in NO_x profiles after H₂ depletion (importance of reductant)
- Sharp NO_x breakthrough at regen. inception

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Intra-channel NO_x and CO₂ Breakthrough Profiles



- Similar overall trend except higher NO_x peak at regen. inception
- CO₂ profiles give information about CO chemistry



Three reductants show similar NO_x conversion efficiency at 300 °C



- Cycle-averaged conversion vs. LNT axial location
- All three reductants very effective
- Reductant consumed/NO removed=2.4
- CO consumption seems slightly faster than H₂ (not conclusive)



Regen. Performance Comparison at 200 °C



Increasing CO content decreases NO_x conversion at 200 °C



- For all three reductants, lower performance than at 300 °C
- Pure H₂ still performs well
- Inefficiency of pure CO is dramatic
- Intermediate efficiency of H₂ and CO mixture



Origin of Low CO Regen Efficiency at 200 °C Compared to 300 °C





Effective CO consumption over the entire regen. times at 300 °C



- Near complete CO consumption by ½ position
- CO₂ adsorption/desorption dynamics observed

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Strong CO adsorption on Pt at 200 °C: "CO self poisoning"



- Bi-modal CO₂ dynamics (high > low > high reaction-rate branches)
- Initial CO oxidation by surface oxygen & NO_x
- Rxn. suppressed w/ Pt surface dominated by CO at mid regen. times
- Upon switching back to lean, surface CO is scavenged by gas-phase O₂





- Again, bi-modal CO₂ dynamics
- H₂ consumption lower at late regen times

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CO-poisoning of Pt prevents efficient NO_x release & reduction



 NO_x, CO₂, H₂ profiles at ½ LNT at 200 °C

 Indicates importance of reductant activation for NO_x release

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Contribution of Water-Gas Shift to Observed Similarity/Difference between H₂ and CO?



Direct contribution of water-gas shift appears to be limited



- Even under O₂ and NO_x-free condition, progression of WGS is slow i.e., less than 10% of CO conversion via WGS at ¹/₄ LNT at 300 °C *cf. Almost 100% CO conversion during LNT regen. at ¹/₄ LNT*
- Under practical gas composition, CO conversion via WGS will be even significantly lower Surface oxygen; gas-phase O₂; gas-phase CO₂; NO_x



Conclusions

- Time-resolved in situ intra-channel speciation clarified relative efficiency of H₂ and CO in Pt/K/Al₂O₃ LNT regeneration
- □ H₂, H₂/CO, CO similarly efficient at 300 °C
 - Reductant/NO_x removed=2.4
- □ H₂ much better reductant compared to CO at 200 °C
 - Higher the H₂ content, better the regen efficiency
- **CO-poisoning of Pt sites responsible for low performance at 200 °C**
 - CO also inhibits H₂ access to Pt sites in the case of H₂/CO
- Reductant activation necessary for LNT regen at 200 and 300 °C
- **CO** acts as a direct reductant of NO_x
 - Water-gas shift contribution as H₂ source appears limited



- **Other reductants concentrations and ratios**
- **Different analytical tools: DRIFTS, isotopic labeling**
- **Different LNT formulations**

